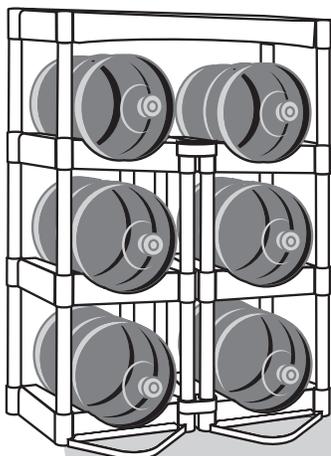


Assembly Instructions for the **BOTTLE BUDDY**® Water Storage System and Accessories

Bottle Buddy is a registered trademark of Tailor Made Products, Inc.



Complete System

• **Important:** The Bottle Buddy is designed to be used on a firm, level surface. It is not designed to be used for storing bottled water on trucks or other moving vehicles.

• **Note:** When loading full bottles onto shelves, start from the bottom and load upwards until finished. When unloading full bottles, take down the top bottle on each stand and then each successive bottle downwards until empty.

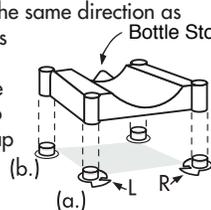
• **Note:** The max load of the flat shelf is 80 lbs.

Please read ALL instructions before assembling.

Each Case Contains:

- Top Caps x 4
- Connector x 2 (2 fronts and 2 backs)
- Twin Cap x 2
- Legs x 20
- Rear Feet x 4
- Hooked Feet x 4 (Marked R or L)
- Floor Protector Tray x 2
- Bottle Trays x 6
- Heavy Duty Shelf x 1

1. Place the front foot (L) and front foot (R) into the front 2 bottom holes of any tray. (*Important - each tray has a front and a back. The back is indicated by the bottle stop; make sure each bottle stop is facing the same direction as you assemble.) The hook-like features should be facing towards each other when attached to the underside of the tray (figure a.) Place the rear feet into the 2 back holes of the tray. Gently tap the feet with a small rubber mallet (figure b.)



(Repeat these steps with a second tray. These will be your 2 bottom trays.)

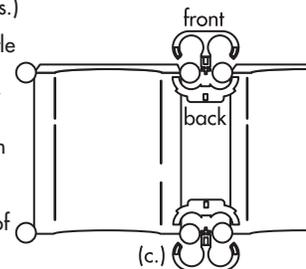
2. Place 4 legs into each of the 2 bottom trays. Twist the legs into the holes, then secure by gently tapping with a small rubber mallet.

3. Add another tray atop each of the 2 bottom trays, taking care to line up the top of the legs with the bottom of the tray and making sure the bottle stop is on the same

side as the first tray. Ensure that they are assembled securely by gently tapping each column together.

(Repeat these steps with your final 2 trays.)

4. Once both columns are stacked 3 bottle trays high, line them up side-by-side and place a connector on adjacent inner column legs. Attach one connector to the front of the unit and one to the back each just above the bottom tray. Simply snap the front and back connector pieces into place. The smooth, rounded front piece of the connector should be facing outwards on the unit. The squared off back piece should be facing inwards towards the water bottles (figure c.)



5. Place a twin cap atop the 4 inner holes on both the front and back sides.

6. Place 4 legs into the 4 outermost corners of the Bottle Buddy trays. Twist the legs into the holes, then secure by gently tapping with a small rubber mallet until snug.

7. Add the flat shelf, taking care to line up the top of the legs with the bottom of the tray. Gently tap the flat shelf corners with a small rubber mallet.

8. When the flat shelf has been added, gently tap top caps into the flat shelf holes for a finished look.

9. Snap each floor protector into the left and right hook feet until snug.

Note: The floor protector is easily removed for quick cleaning using the side finger handles.

Tailor Made Products, Inc. Bottle Buddy® Water Storage System and Accessories Warranty

For the period of three years from the date of purchase, if the Bottle Buddy bottled water storage system or any accessory item proves defective in materials or workmanship during normal use by the purchaser of the product, Tailor Made Products, Inc. will arrange for replacement or repair.

To receive repair or replacement, either return the defective part to the outlet where purchased or call Customer Service toll free at 800-932-8227 or at 608-350-1664 or email details to customer.service@tmadeproducts.com to arrange to have the product returned to us. Tailor Made Products, Inc. reserves the right to request proof of purchase with any such return.

This warranty does not cover product abuse, modification, failure to adhere to the accompanying instructions, improper operation or misuse, and excludes shipping and handling charges.

TAILOR MADE PRODUCTS, INC. SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES WHATSOEVER.



www.tmadeproducts.com
customer.service@tmadeproducts.com



phone: 608-350-1664
 toll free: 800-932-8227
 fax: 608-462-5287